

## ROUSH® Fuel pump replacement procedure for In-bed tank.

Make sure to follow guidelines located in work shop manual for proper venting of fuel tank prior to removal of the Multivalve in this procedure.

1. Remove multivalve after propane has been properly removed from tank. A: review procedure for removal of fuel lines and fill line located under tank removal and install of work shop manual.

## **IMPORTANT:**

Use caution when removing bolts from multivalve, make sure to loosen all bolts a small amount at a time until the multivalve can be wiggled side to side indicating no pressure in tank.

- 2. Use caution when removing the multivalve not to disconnect the sending unit wires. A: remove fuel supply and return line from bottom side of multivalve to assist with access. B: position multivalve on top side of port using caution that it does not fall.
- 3. Locate the fuel supply line to fuel filter from fuel pump and disconnect at filter.
- 4. Locate the fuel pump upper retainer spring rods and pull down on them per picture to release from locator boss and push or pull pump side ways to remove.
- 5. Remove fuel pump form tank upside down sock first through multivalve opening.

NOTE: Tank removal is recommended for this procedure on F-150 vehicles so as not to damage fuel lines or wiring during removal and install of Multivalve.

