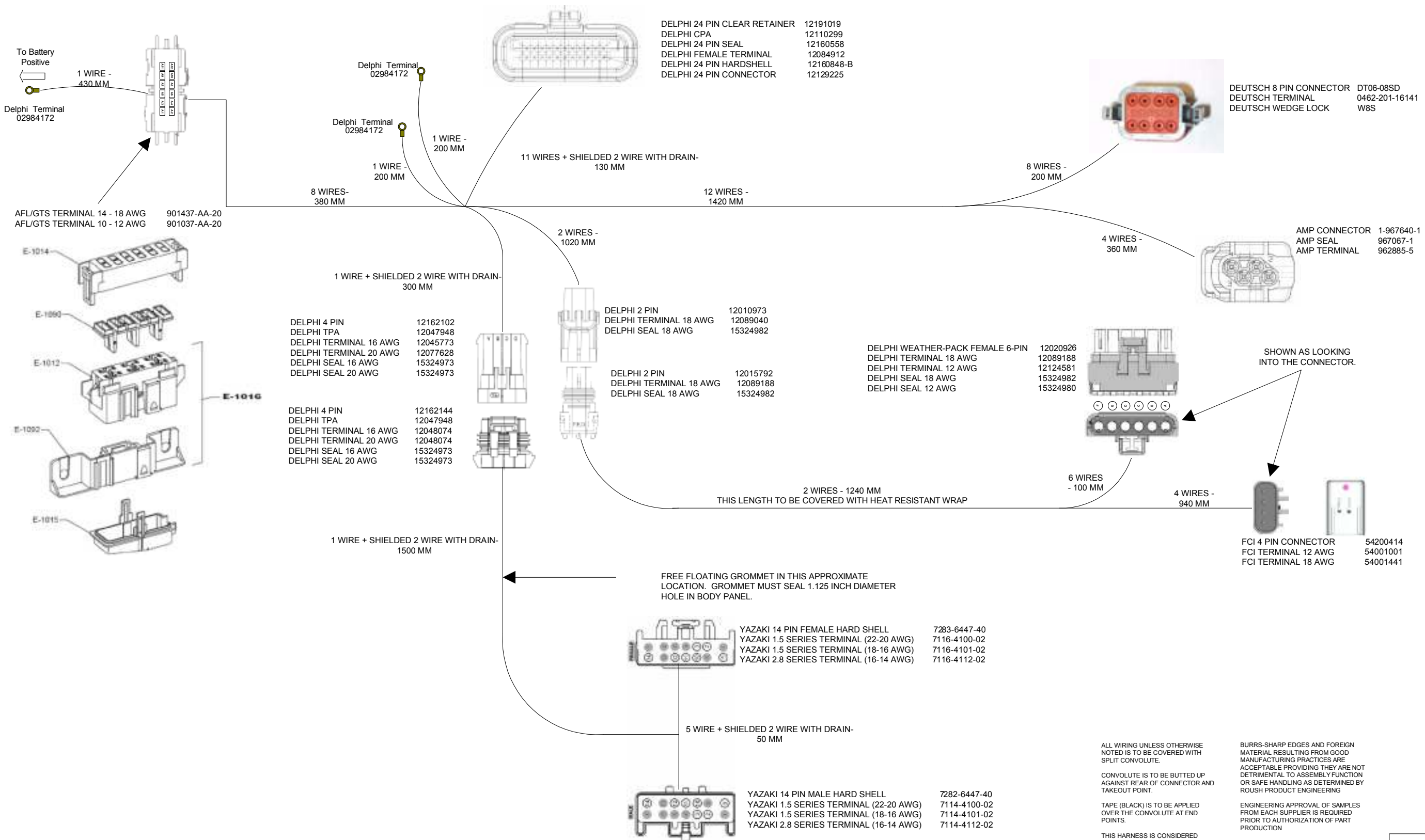


LTRS		REVISIONS		
ORIGINATOR	CHECKER	ENGR APP	MATL APP	
SYS	CMPMT	MFG	ASY	



ALL WIRING UNLESS OTHERWISE NOTED IS TO BE COVERED WITH SPLIT CONVOLUTE.

CONVOLUTE IS TO BE BUTTED UP AGAINST REAR OF CONNECTOR AND TAKEOUT POINT.

TAPE (BLACK) IS TO BE APPLIED OVER THE CONVOLUTE AT END POINTS.

THIS HARNESS IS CONSIDERED BOTH A ENGINE COMPARTMENT APPLICATION, AND A VEHICLE EXTERIOR APPLICATION.

PART IS TO BE LABELED WITH PART NUMBER, PART DESCRIPTION AND DATE OF MANUFACTURE.

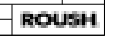
BURRS-SHARP EDGES AND FOREIGN MATERIAL RESULTING FROM GOOD MANUFACTURING PRACTICES ARE ACCEPTABLE PROVIDING THEY ARE NOT DETRIMENTAL TO ASSEMBLY FUNCTION OR SAFE HANDLING AS DETERMINED BY ROUSH PRODUCT ENGINEERING

ENGINEERING APPROVAL OF SAMPLES FROM EACH SUPPLIER IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION

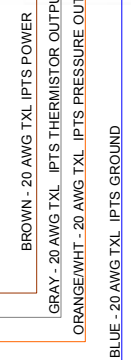
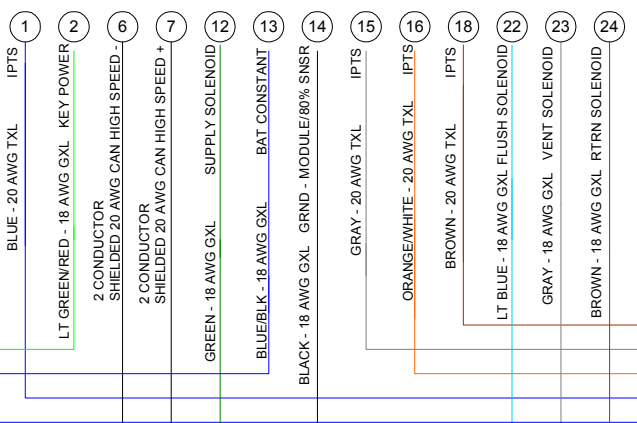
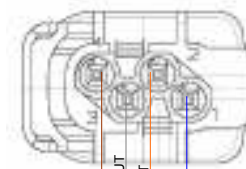
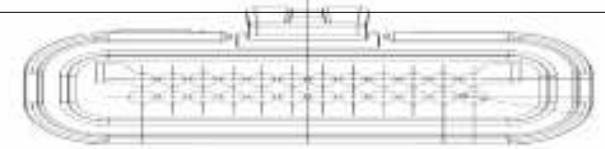
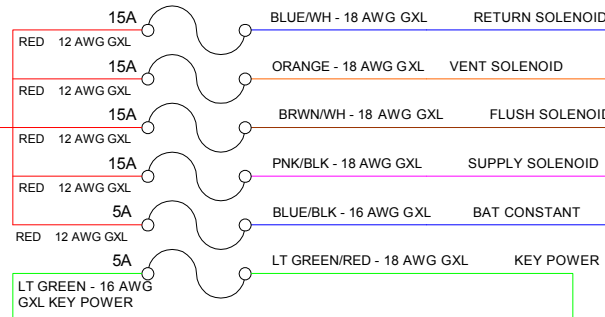
CHANGES TO DESIGN, COMPOSITION OR PROCESSING OF THE PART PREVIOUSLY APPROVED FOR PRODUCTION REQUIRE PRIOR APPROVAL FROM ROUSH PRODUCT ENGINEERING. REFER TO ISO/TS 16949.

MATERIAL SPECIFICATIONS SHALL BE REVIEWED BY THE RELEASING ENGINEER, RETAINED BY THE SUPPLIER, AND AVAILABLE UPON REQUEST.

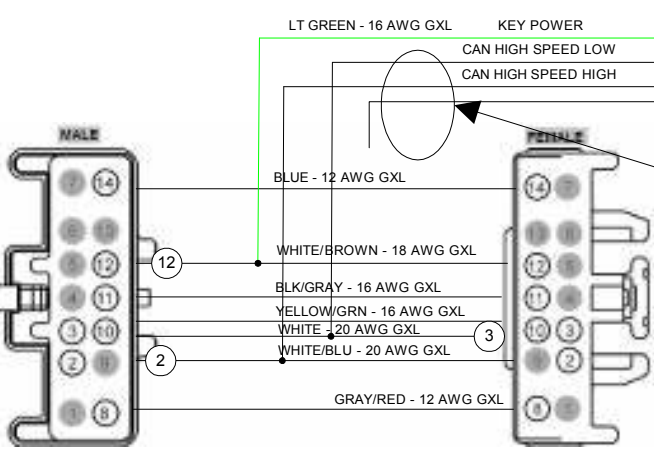
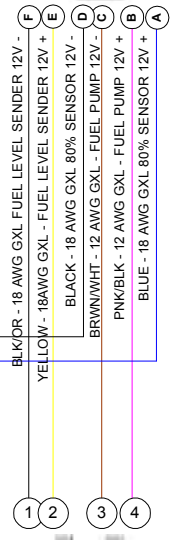
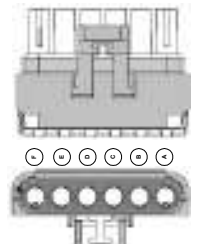
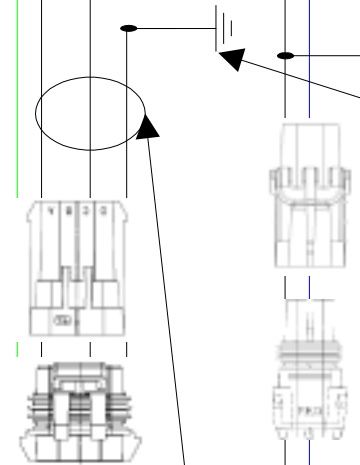
CAD TYPE	CAD LOC	CAD FILE	DTMC
---	---	P10C2-3075-AA 20091124.vsd	IS MASTER
OPER. NO.	UNIT	TITLE	SHT 1
---	MM	P10C2-3075-AA	OF 2
DESIGN	DETAIL	TITLE	FR/LH
AMCAVA	SAFETY	E-SERIES LPI VEHICLE HARNESS	---
CHECKED	---	---	---
SCALE	DATE	PROJECT-ID	107721
---	20091007	ACTIVITY	SYS



To Battery Positive
Delphi Terminal 02984172



GROUNDS BREAK OUT OF 11 WIRES + SHIELDED 2 WIRE WITH DRAIN BUNDLE AS SHOWN ON SHEET 1.



SHIELDED 2 CONDUCTOR 20 AWG WITH DRAIN WIRE WIRE COLOR TO BE UNIQUE FROM COLORS USED ELSEWHERE IN THE HARNESS.



LTRS		REVISIONS	
CHECKER	ENGR APP		
CMPMT	MFG		

CAD TYPE	CAD LOC	CAD FILE	DTMC
OPER. NO.	UNIT	DRAWING	IS MASTER
DESIGN	DETAIL	TITLE	SHT 2 OF 2
CHECKED	SAFETY	E-SERIES LPI VEHICLE HARNESS	PHLH
SCALE	DATE	PROJECT-ID	107721
	20091007	ACTIVITY	SYS