

## Case Study:

### One Year of Propane Autogas: Alternative Fuel Buses Drive Down Costs

**Company:** Student Transportation, Inc.  
**Industry:** School bus contractor  
**Location:** Omaha, Neb.  
**Vehicles:** Blue Bird Propane Vision, Type C school buses (435)  
**Fueling:** Four on-site propane autogas refueling stations:  
3,000-gallon, 4,000-gallon, 6,000-gallon and 18,000-gallon

#### Challenge:

Metropolitan Omaha Education Consortium pushed to reduce costs and the carbon footprint of their school bus fleet. They worked with contractor Student Transportation, Inc., for alternative fuel sources.

#### By the Numbers:

- Saving almost 50 percent per gallon on fuel costs compared to diesel.
- 42.6 million fewer pounds of carbon dioxide emitted over the lifetime of the fleet.
- 96 percent of school bus fleet operating on propane autogas.

Omaha Public Schools aims to be one of the most energy- and resource-efficient school districts in the country. When school bus contractor Student Transportation, Inc. (STI) had the opportunity to bid on the Metropolitan Omaha Education Consortium (MOEC) school bus contract, STI focused their proposal on buses fueled by clean burning, economical propane autogas<sup>1</sup>. MOEC includes both Omaha and Millard public schools.

After securing the contract, STI ordered 435 Blue Bird Vision buses fueled by propane autogas to integrate into the Omaha area school fleet.

“We’ve received large amounts of positive feedback since implementing propane autogas into school districts,” said David Prince, general manager of STI, one of the largest providers of school bus transportation services in North America. “Domestically produced, clean propane autogas is a perfect fit for school fleets.”

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<sup>1</sup> Propane autogas, or simply autogas, is the universally recognized term for on-road vehicles fueled by propane.

## **Getting Started: Training and Refueling**

The buses were put in operation for the 2013/2014 school year. STI's drivers received training from ROUSH CleanTech where they learned how to properly operate the propane autogas school buses.

For refueling, STI opted to install four propane autogas stations on their property. Although propane autogas has abundant public infrastructure in place, the private stations provide STI the convenience and ability to more closely monitor fuel usage. Installing a propane autogas station costs less than any other fueling option, including gasoline and diesel. And the cost to update an established refueling facility is minimal.

STI's local propane provider trained their designated fuel crew on refueling procedures. On average, a propane autogas school bus fuels at 8 gallons per minute.

## **Maintenance: Simple and Economical**

STI has reduced costs on routine maintenance since putting these buses into service. The design of the chassis and engine allows for more engine bay access for maintenance crews to perform routine upkeep. Regular filter and oil changes are less expensive compared to diesel, and propane autogas doesn't require diesel exhaust filters. School buses fueled by propane autogas use about one-third the amount of oil when compared with a diesel bus engine.

STI's shop manager, Brian Urwin, says that the cost for interval maintenance for the propane autogas buses is around \$25 in parts, compared to their diesel buses at about \$90.

"Propane autogas maintenance is cheaper and simpler to handle," said Urwin. "These systems are less complex mechanically than diesel but more advanced technologically."

## **Climate: Extreme Weather Performance**

Omaha typically has cold winters. STI's diesel buses are started the night before, but STI doesn't need a "start up crew" to warm up the propane autogas buses. This fact alone saves the school district more than \$1,000 each cold weather day. Crews report that buses start up without issue and quickly produce heat.

"During one of the coldest winters on record, we did not miss one day of school because of the propane autogas buses," Prince said. "We had no fuel supply problems and no bus delays."

## **Drivers: Fewer Distractions**

STI's drivers remarked on the quick start up, quiet engine and smooth ride.

"These buses have more pick-up than our diesel buses," said Willie Campbell, veteran STI driver. "You can quickly get through an intersection or across a railroad after being stopped. The cockpit of the bus is comfortable, and the steering is tight and reliable."

Although drivers are trained to accelerate slowly to optimize fuel efficiency, many drivers are impressed by the "get up and go" that these propane autogas buses deliver.

Urwin says the propane autogas engines run quieter than their diesel counterparts, making it much easier for drivers to hear emergency vehicles approaching and giving drivers fewer distractions.

### **Fuel Costs: Savings Per Gallon**

With 435 buses fueling with propane autogas at about \$1.75 per gallon, and 20 buses fueling with diesel averaging \$3.60 per gallon, Omaha and Millard schools are experiencing major fuel cost savings. Although diesel generates a couple additional miles per gallon, the gap in diesel and propane autogas pricing provides noticeable savings.

STI contracted a “wholesale” price with their propane supplier. On average, propane autogas costs 30 to 40 percent less than gasoline and 50 percent less than diesel.

The propane autogas buses travel between 100 to 150 miles per day for an average of about 50,000 miles each school day. In total, they’ve driven more than 3 million miles during the school year. MOEC and STI are saving nearly \$5,000 per day by switching from diesel to propane autogas.

### **Green Living: Environmental Benefits**

Omaha’s “Green Schools Initiatives” supports and encourages environmental responsibility, recycling, consumption reduction and green living. Blue Bird buses equipped with ROUSH CleanTech propane autogas fuel systems reduce carbon monoxide, nitrogen oxide and total hydrocarbon emissions, and virtually eliminate particulate matter, when compared to conventionally fueled school buses. The buses meet stringent Environmental Protection Agency and California Air Resources Board certification standards and all federal motor vehicle safety standards.

Since Omaha and Millard schools switched to autogas buses with STI one year ago, it is estimated that 4.2 million fewer pounds of carbon dioxide have been emitted into the atmosphere.

“Propane autogas buses offer a healthier choice for passengers and make sense for the environment,” said Patrick Vaughan, STI’s chief operating officer. “Omaha’s use of these buses supports their commitment to a clean city.”

### **Lessons Learned: More Ways to Reduce Costs**

Prince says STI is always looking for ways to reduce the two biggest costs for school bus fleets: wages and fuel. According to Prince, the company has lowered wages through less start up crews needed, as well as lowered fuel costs. Now, STI is working on maximizing fuel usage through collaboration with ROUSH CleanTech to develop integrated “fuel-savings” training. This training involves teaching the drivers proper acceleration and use of the gas pedal, and other tips and techniques that allow the buses to optimize fuel efficiently. ROUSH CleanTech is also creating an advanced calibration for the propane autogas engine that recognizes when buses are shifting to help maximize fuel efficiency.

With 96 percent of its school buses running on propane autogas, Omaha is projected to become the first school system with a 100-percent propane autogas bus fleet. The remaining

20 diesel buses are rotated in as needed when the propane autogas buses are under maintenance.

### **The Outcome: More Alternative Fuel Buses**

STI operates school buses for 165 school districts around the nation. Currently, more than 10 percent of STI's existing 12,000-vehicle fleet operates on propane autogas, with plans for more.

“We are seeing a national trend of school districts seeking alternative fuels, and will continue to stand behind this propane autogas product,” said Vaughan. “The switch to propane autogas is a win-win for the school districts, the parents, the communities and STI. Everyone can appreciate the environmental benefits and the cost savings.”

*About Blue Bird:* Blue Bird offers a complete line of Type A, C and D school buses in a variety of options and configurations. For more than 85 years, Blue Bird Corporation has continued to set industry standards with its innovative design and manufacturing capabilities. Additionally, Blue Bird provides comprehensive financial solutions through Blue Bird Capital Services. Today, Blue Bird has more than 1,500 employees, Georgia-based manufacturing facilities and an extensive network of dealers and service-parts facilities throughout North America. Its global presence can be seen in more than 60 countries through sales into Africa, Asia, the Caribbean, Latin America, Europe and the Middle East. For more information, visit [blue-bird.com](http://blue-bird.com).

*About ROUSH CleanTech:* ROUSH CleanTech, an industry leader of alternative fuel vehicle technology, is a division of ROUSH Enterprises based in Livonia, Mich. ROUSH CleanTech designs, engineers, manufactures and installs propane autogas fuel system technology for light- and medium-duty Ford commercial vehicles, and Type A and Type C Blue Bird school buses. As a Ford QVM-certified alternative fuel vehicle manufacturer, ROUSH CleanTech delivers economical, clean and domestically produced fueling options for fleets across the country. Learn more at [ROUSHcleantech.com](http://ROUSHcleantech.com) or by calling 800.59.ROUSH.

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